

TECHNICAL DATA SHEET

## 100 MM ANZE® 30kW 50Hz SUBMERSIBLE SLURRY PUMPS

Goodwin submersible pumps have been manufactured since 1982 and are recognised as market leaders in terms of performance and reliability. The pumps have been continually developed over 4 decades resulting in machines that can perform in the most demanding environments.

#### **Standard Engineering Features**

- Single piece cast iron motor housing to enhance rigidity and reduce wear
- 3 phase electric motor runs in oil bath to lubricate and cool the motor parts
- Cooling assisted by the pumped fluid passing through the pump body
- Twin volute casing design to reduce rotational imbalance and increase lifetime of bearings and seals
- Rotating inducer creates hydrodynamic shock waves to re-suspend settled particles beneath the pump inlet
- Carefully chosen wear resistant materials to maximise service lifetime
- · Single stage, open vane impeller
- Precision bearings

#### **Applications**

- · Open pit mine dewatering
- Mine tailings recovery and reprocessing
- Minerals processing separation, purification, concentration
- Power plant ash removal and cleaning
- Lagoon dredging and silt removal
- · River water and dam desilting
- Harbour and dry-dock cleaning
- Steel slag transport
- Rolling mill scale and metal cutting swarf transport
- · Sewage and waste transfer

#### **Pump Performance**

| Design fluid handled                | Slurry         |  |
|-------------------------------------|----------------|--|
| Maximum fluid SG                    | 2.8 kg/l       |  |
| Maximum fluid solids content        | 65 %           |  |
| Maximum particle size               | 32 mm          |  |
| Maximum fluid temperature           | 90 °C          |  |
| Recommended pH range                | 4-10           |  |
| Weight (excluding cable)            | 750 kg         |  |
| Outlet diameter                     | 100 mm         |  |
| Maximum flow                        | 220 m³/hr      |  |
| Maximum head                        | 38 m (3.7 bar) |  |
| Impeller diameter                   | 320 mm         |  |
| Impeller tip speed                  | 24 m/s         |  |
| Peak efficiency                     | 62 %           |  |
| Maximum submergence depth*          | 28 m           |  |
| Shut off head at maximum pump speed | 38m            |  |

<sup>\*</sup> as standard, can be deeper if required

#### **Electrical Data**

| Liberriodi Bara                      |   |
|--------------------------------------|---|
| Motor type                           | Vertical, oil filled, squirrel cage induction   |
| Frequency                            | 50Hz  |
| Phase                                | 3   |
| Motor rating                         | IEC 60034-1   |
| Protection class                     | IP68  |
| Starting method                      | Direct on Line (DOL), Soft Start, Variable<br>Speed Drive. Note: Star Delta not available |
| Power                                | 30 kW   |
| Speed                                | 1450 rpm - 4 pole   |
| Number of starts per hour            | 20  |
| Voltage variation                    | +/- 6%  |
| Voltage imbalance<br>between phases  | Max 2%  |
| Insulation class                     | H (180°C)   |
| Motor overload factor                | 1.66  |
| Duty rating                          | SI  |
| Efficiency class                     | IE exempt (integral with pump)  |
| Oil type                             | Mineral uninhibited to IEC 60269 (04)   |
| Standards complied with              | IEEE 112-2004, IEC 60034-1-2,<br>AS60034-1, JEC 37  |
| Noise level at 1m when not submerged | 78 dB   |
| Motor efficency                      | 88%   |

# Goodwin



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| Voltage | Rated<br>power<br>(kW) | RPM  | Rated<br>(full load)<br>Current<br>(A) | Inrush<br>Current<br>Direct on<br>Line (A) | No Load<br>Current<br>(A) | Power<br>Factor<br>cos φ<br>(full load) | Power<br>Factor<br>cos φ<br>(75% load) | Power<br>Factor<br>cos φ<br>(50% load) | FLC amp<br>setting<br>(A) |
|---------|------------------------|------|--|--|---------------------------|---|--|--|---------------------------|
| 380     | 30                     | 1450 | 58                                     | 300  | 14                        | 0.91                                    | 0.82                                   | 0.81                                   | 100                       |
| 415     | 30                     | 1450 | 54                                     | 280  | 13                        | 0.91                                    | 0.82                                   | 18.0                                   | 100                       |
| 525     | 30                     | 1450 | 42                                     | 220  | 10                        | 0.91                                    | 0.82                                   | 18.0                                   | 100                       |
| 660     | 30                     | 1450 | 33                                     | 170  | 8                         | 0.91                                    | 0.82                                   | 0.81                                   | 80                        |
| 1000    | 30                     | 1450 | 22                                     | 120  | 6                         | 0.91                                    | 0.82                                   | 0.81                                   | 50                        |

## Materials —

| Pump body castings | SG Iron   |
|--------------------|---|
| Impeller           | NiHard (Tungsten carbide coated optional)                             |
| Casing             | NiHard  |
| Wear plate         | NiHard (Tungsten carbide coated optional)                             |
| Inducer            | Hardened stainless steel (Tungsten carbide tiled and coated optional) |
| Shaft              | Martensitic stainless steel   |
| Mechanical seal    | Stainless steel and silicon carbide                                   |
| O-rings            | Nitrile rubber  |
| Fasteners          | Stainless steel   |

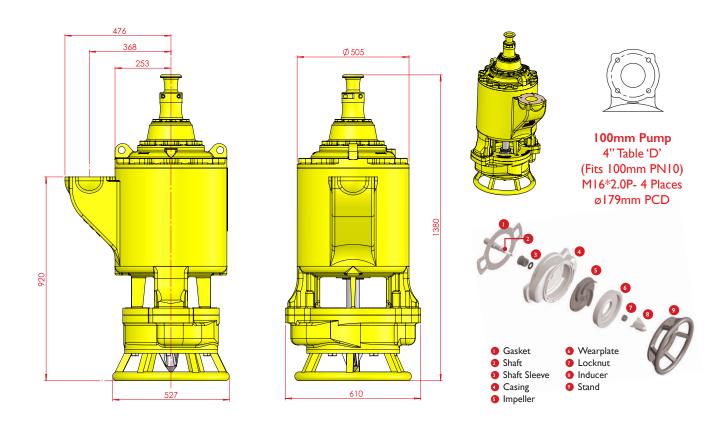
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| Surface preparation | Class 2.5   |  |
|---------------------|---|--|
| Undercoat           | Two component high build epoxy coating. I25µm thickness (typical).                              |  |
| Top coat            | Acrylic polyurethane high gloss. 50µm thickness (typical). Yellow to RAL 1003 / BS4800 08-E-51. |  |

### Accessories —

| Recommended cable | Heavy duty 10mm <sup>2</sup> 3 phase + earth copper cored cable with black chlorinated polyethylene (CPE) outer sheathing and galvanised steel pliable wire armouring. To standard BS 6708. Voltage rating 1100V. Outer sheath is oil resistant to IEC60811-2-1, flame resistant to IEC 60332-1-2. Maximum external diameter 42.3mm. Weight 3.2kg/m |   |  |  |
|-------------------|---|---|--|--|
| Lifting chains    | Length: 0.6 m Material: Ste   | el SWL: 1500 kg   |  |  |
| Hose              | Outlet flange configuration   | 100mm PN10 M16*2.0P 4 Places Ø179mm PCD   |  |  |
| Cable gland       | Material  | Nickel plated brass (stainless steel optional)  |  |  |
|                   | Specification   | BS6121:Part 1:1989  |  |  |
| Control panel     | Rating  | IP65  |  |  |
|                   | Weight  | 65kg  |  |  |
|                   | Description   | Voltage protection, earth leakage protection, phase imbalance, automatic operation with level switch and timer. DOL standard, soft start or VSD optional. |  |  |





## **Pump Curve**

